

Work Order ID 128274

128274

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Tuesday, January 13, 2015 1:35:25 PM

Item ID: D4131-5 Accept *N900040100* Setup Start *NS1*

Revision ID: Stop *NS2*

Item Name: Side Plate

Start Date: 1/13/2015 Start Qty: 6.00 *6* Cust Item ID:

Required Date: 1/20/2015 Req'd Qty: 6.00 *6* Customer:

Reference:

Approvals: Process Plan: MLS Date: 15-01-14 Tooling: _____ Date: _____

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Run Start *NR1*

Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
D4131	C

100 0.00

100

Waterjet

FLOW CNC Waterjet

304.050

Memo

1-Cut as per Dwg

Dwg Rev: C

Prog Rev: C

2-Deburr if necessary

0.00

(6) DC 15/01/15

110 0.00

110

QC

Quality Control

Memo

QC2- Inspect parts off machine FAI/FAIB

0.00

(6) DC 15/01/15

Picklist Print

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Work Order ID: 128274

128274

Parent Item: D4131-5

D4131-5

Parent Item Name: Side Plate

Start Date: 1/13/2015

Required Date: 1/20/2015

Start Qty: 6.00

Required Qty: 6.00

Comments: IPP Rev:A 10.10.06 new issue DD verf:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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M304S18GA		Purchased		No		100	sf	349.2443	0.0556	1			
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M304S18GA

304/316 .050 Sheet

DC 15/01/16

Location

Loc Qty

Loc Code

MAT020

349.2443

124572

23

125552

22

M126647

24.6112

M128254

22.1607

M128435

27

M128864

33

M129530

55

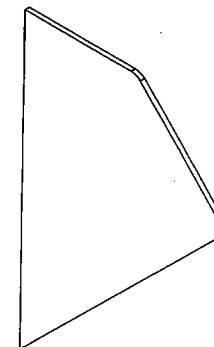
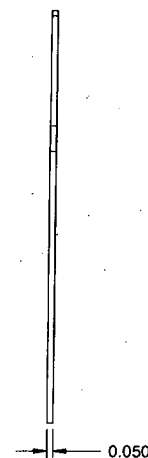
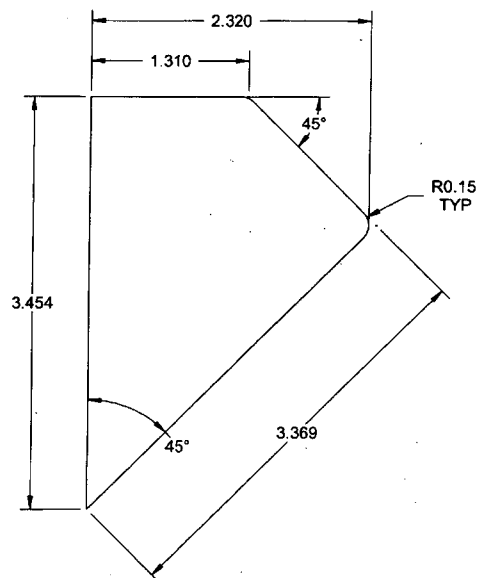
M130345

38

M130923

104.4724

5017



COPY
 128234.MLS
 150114

D4131-5 SIDE PLATE

NOTES:

- 1) MATERIAL: AISI 304/316 STAINLESS STEEL ANNEALED 2B FINISH 0.050 (18 GAUGE) SHEET
 PER MIL-S-5059
 OR AMS 5513 (304)
 OR AMS 5524 (316)
 OR ASTM A240
 OR ASME SA240
 PER DART SPEC. M304S18GA
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: NONE
- 7) WEIGHT: 0.07 lbs

RELEASED
 2014-10-20

APPROVED	DESIGN	RF	DART AEROSPACE USA, INC. KENT, WA	
	DRAWN	RF		
	CHECKED	VS	DRAWING NO.	REV. C
	MFG. APPR.	JFS	D4131	SHEET 8 OF 10
	APPROVED	HS	TITLE	SCALE
	DE APPR.	DS	MANIFOLD ASSEMBLY	NTS
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